

# ServoVista

## Screen Definition

Servo Dynamics Corp.

Version 2.03



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## 1 Device Manager

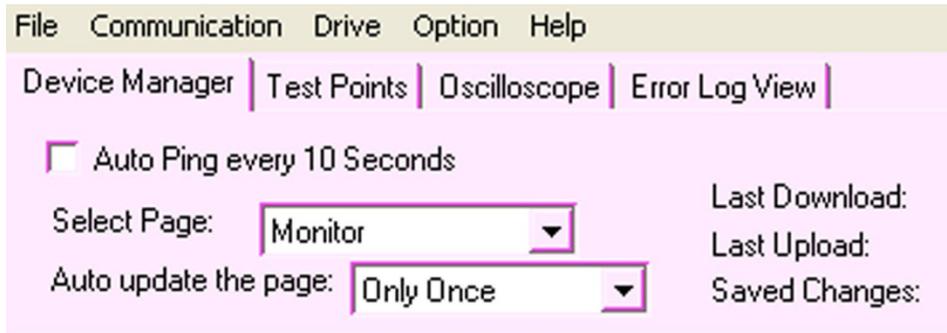


Figure 1 – Device Manager



Figure 2 – Select Page

### Description:

Main control panel for viewing and controlling the drive. The “Select Page” drop down menu is used to select:

1. The “Monitor” provides the drive status, error codes, bus voltage, velocity, current and hall sensor information.
2. The “Drive Parameters” allows the user to configure the drive related parameters.
3. The “Motor Parameters” allows the user to configure the motor related parameters.
4. The “Analog Inputs” allows the user to configure the analog input signals.
5. The “Analog Outputs” allows the user to configure the analog output signals.
6. The “Digital Inputs” allows the user to configure the digital input signals.
7. The “Digital Outputs” allows the user to configure the digital output signals.
8. The “Current Controller” allows the user to configure the control parameters.
9. The “Velocity Controller” allows the user to configure the velocity parameters.
10. The “Temperature” allows the user to monitor the heatsink and motor temperature and configure the motor temperature settings.
11. The “Protected Parameters” are for factory use only.
12. The “System Status” are for factory use only.
13. The “Test Points” are for factory use only.

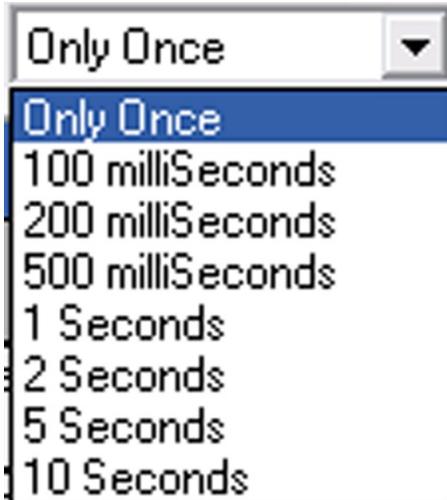


Figure 3 – Auto Update the Page

**Description:**

This window sets the update rate of the data shown on the screen. A slow computer may encounter difficulties updating the data at the faster rates.

## 1.1 Monitor Page



Figure 4 – Signal Monitor



Figure 5 – Signal Monitor Value

**Description:**

The user can select the different format of the data shown, although it defaults at the most appropriate format.

HEX: Hexadecimal format

DEC: Decimal format

FLOAT: Float format

STRING: String format

### 1.1.1 Drive Status



Figure 6 – Signal Monitor Drive Status

**Description:**

Monitor data.

0—Drive Disabled (Orange LED)

1---Drive Enabled (Green LED)

5---Drive Fault (Red LED)

The rest of the codes are not visible to the user.

## 1.1.2 Error Codes

1	Error Code	0	DEC	U16
---	------------	---	-----	-----

Figure 7 – Signal Monitor Error Code

### Description: Monitor data

- 0--- No fault
- 1--- Power unit fault: (It can be a phase to phase shortage, phase to ground shortage or any serious over-current conditions. Contact factory if this error exists)
- 2--- Under voltage fault: The bus voltage is lower than the low voltage rating
- 3--- Over voltage fault: The bus voltage is higher than the high voltage rating
- 4--- Drive over temperature fault: The drive is over the maximum allowed temperature
- 5--- Over RMS current fault: The RMS current is over the RMS current limit for a certain amount of time. The current limit and the time can be configured in the drive parameter page
- 6--- Regeneration hardware fault: Regen circuit fault
- 7--- Hall sensor fault: The hall tracks are not connected right
- 8--- Encoder Loss fault: The encoder connector is not connected properly. Pin 19 needs to be connected to digital ground
- 9--- One of these phases lost
- 10--- All 3-phases lost – probably due to under voltage
- 11—Wrong entry data: Certain data you typed in is not a valid entry. i.e. the hall code in the motor parameter page is 0
- 12—Over-speed fault: The motor is over the speed limit. The limit can be configured in the Drive Parameter page
- 13—Reserved
- 14—Motor over temp: The motor is over the temperature limit. The limit can be configured in the temperature page if the motor temperature sensor is installed
- 15—Reserved
- 16—Over-current fault: The current is over the peak current limit. The limit can be configured in the drive parameter page. This usually indicates bad tuning for the current loop
- 17—Excess position error.
- 18—EEPROM checksum fault
- 19—Reserved
- 20—Limit switch + fault: The positive limit switch has been reached
- 21—Limit switch – fault: The negative limit switch has been reached)
- 22—System software fault
- 23—Wrong Password fault: The password for the protected parameters page is wrong
- 24— $I^2T$  threshold fault: The  $I^2T$  has reached the limit
- 25—Regen power threshold fault: The regen circuit exceeded allowed power limit
- 26—Tried to auto-phase while the drive was enabled.
- 27—Auto-phasing failed fault: The auto-phasing is failed
- 28—Tried to auto-tune while the drive was enabled.

Any fault codes above 200 will not allow the drive to run and the factory should be contacted.

**200**—Current sensor U fault: The current sensor U feedback voltage is not correct, contact factory if this code shows up.

**201**---Current sensor V fault: The current sensor V feedback voltage is not correct, contact factory if this code shows up.

**202**—Bus voltage sensor fault: The bus voltage sensor feedback voltage is not correct, contact factory if this code shows up.

**203**—Heatsink temperature sensor fault: The heatsink temperature sensor feedback voltage is not correct, contact factory if this code shows up.

**204**—Motor temperature sensor fault: The motor temperature sensor is not correct, contact factory if this code shows up.

**205**—Over current pin fault: The ~OVER\_I voltage is not correct), contact factory if this code shows up.

### 1.1.3 Bus Voltage



Figure 8 – Bus Voltage

**Description:**

Monitor data (The data cannot be changed by user). It shows the bus voltage. The unit is VDC.

### 1.1.4 VelCmd rpm



Figure 9 – VelCmd rpm

**Description:**

Monitor data. It shows the velocity command if the drive is configured in velocity mode. The unit is RPM

### 1.1.5 VelFbk rpm

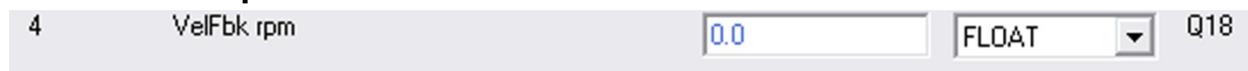


Figure 10 – VelFbk rpm

**Description:**

Monitor data. It shows the velocity feedback from the motor. The unit is RPM

**1.1.6 Vel Err**

5	Vel Err	-0.059509277	FLOAT	Q18
---	---------	--------------	-------	-----

Figure 11 – Vel Err

**Description:**

Monitor data. It shows the velocity error (command – feedback). The unit is RPM

**1.1.7 6 - Current Cmd**

6	Current Cmd	0.000526428	FLOAT	Q18
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Figure 12 – Current Cmd

**Description:**

Monitor data. It shows the current command. The unit is Amp.

**1.1.8 7 - Current**

7	Current	-0.010612488	FLOAT	Q18
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Figure 13 - Current

**Description:**

Monitor data. It shows the current feedback from the motor. The unit is Amp.

**1.1.9 8 - Current Err**

8	Curnt Err	0.015102386	FLOAT	Q18
---	-----------	-------------	-------	-----

Figure 14 – Current Err

**Description:**

Monitor data. It shows the current error (command-feedback). The unit is Amp.

**1.1.10 9 - Hall 1, 2, 3**

9	HALL 1	1	DEC	U16
10	HALL 2	1	DEC	U16
11	HALL 3	1	DEC	U16

Figure 15 – Hall 1, 2, 3

**Description:**

Monitor data. It shows the 3 phase hall tracks of the hall sensors. “1” means the hall is on, “0” means the hall is off.

**1.1.11 12 - Jog Enable**

12	Jog Enable	0	DEC	U16
----	------------	---	-----	-----

Figure 16 – Jog Enable

**Description:**

Factory reference only.

### 1.1.12 Jog Velocity

13	Jog Velocity(RPM)	0.0	FLOAT	Q18
----	-------------------	-----	-------	-----

Figure 17 – Jog velocity

**Description:**

Factory reference only.

## 1.2 Drive Parameters

Figure 18 – Drive Parameters

### 1.2.1 Drive Mode

14	Drive Mode	0	DEC	U16
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Figure 19 – Drive Mode

**Description:**

Input data (The data can be changed by user). The input should be:

- 0— Velocity mode
- 1— Current mode
- 2— Position pulse and direction mode
- 3— Position encoder follower mode (Master/slave mode)
- 4—

### 1.2.2 DC/1PH/3PH (0/1/2)

15	DC/1PH/3PH(0/1/2)	0	DEC	U16
----	-------------------	---	-----	-----

Figure 20 – DC/1PH/3PH [0/1/2]

**Description:**

Input data. The input should be:

- 0— DC voltage input
- 1— Single phase AC power input
- 2— 3 phase AC power input

### 1.2.3 Vel/Currt Cmd Dir

16	Vel/Currt Cmd Dir	0	DEC	U16
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Figure 21 – Vel/Currt Cmd Dir

#### Description:

Input data. Default is 0. Type in “1” changes the motor spinning direction under the same command.

### 1.2.4 Enc Out Div

17	Enc Out Div	1	DEC	U16
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Figure 22 – Enc Out Div

#### Description:

Input data. This is the divider for the emulated encoder output. The input number should be  $2^x$ , like 1, 2, 4... 128. i.e. the primary encoder is 2000ppr and set the divider at 4. The emulated encoder output is 500ppr.

### 1.2.5 M/S ratio (Master) and (Slave)

18	M/S ratio(Master)	1	DEC	U16
19	M/S ratio(Slave)	1	DEC	U16

Figure 23 – M/S ratio (Master) and (Slave)

#### Description:

Input data. It defines the electrical gear ratio in the encoder follower mode. The numbers have to be integer. The calculation formula is:

Slave speed = Master speed \* Master encoder counts \* Slave Ratio / (Slave encoder counts \* Master ratio)

Or,

Slave revolutions = Master revolutions \* Master encoder counts \* Slave ratio / (Slave encoder counts \* Master ratio)

### 1.2.6 Max Peak Current (A)

20	Max Peak Current(A)	6.0	FLOAT	Q18
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Figure 24 – Max Peak Current (A)

#### Description:

Input data. It can be any value no bigger than the drive's rated peak current. This value corresponds to the max current command input (10V) if the current mode is selected.

### 1.2.7 RMS Current Lmt(A)

21	RMS Curnt Lmt(A)	6.0	FLOAT	Q18
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Figure 25 – RMS Current Lmt(A)

**Description:**

Input data. It can be any value no bigger than the drive's rated continuous current.

**1.2.8 RMS Time (sec)**

22	RMS Time(sec)	3.0	FLOAT	Q18
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Figure 26 – RMS Time (sec)

**Description:**

Input data. This value defines the time of the over RMS current. A fault will be launched if the drive current has been over the RMS current limit for this amount of time.

**1.2.9 RPM/Volt**

23	RPM/Volt	100.0	FLOAT	Q18
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Figure 27 – RPM/Volt

**1.2.10 Max RPM**

24	Max RPM	1000.0	FLOAT	Q18
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Figure 28 – Max RPM

**Description:**

Input data. It defines the max velocity (RPM) of the motor. This value corresponds to the maximum velocity command (10V) if the velocity mode is selected.

**1.2.11 Regen Rated Power (W), Regen Resistance (Ohm)**

25	Regen rated power(W)	30.0	FLOAT	Q18
26	Regen resistance(Ohm)	25.0	FLOAT	Q18

Figure 29 – Regen Rated Power (W), Regen Resistance (Ohm)

**Description:**

Input data. It defines the rated power and the resistance of the regen resistor. The default is 30W, 25ohm which is the rating of the internal regen resistor. The max regen power allowed is 8KW and the minimum resistance allowed is 10ohm. DO NOT CHANGE THOSE UNLESS THE EXTERNAL REGEN RESISTOR IS INSTALLED.

**1.2.12 27-Disable/Enable Accel/Decel(0/1)**

27	Disable/Enable Accel/Decel(0/1)	0	DEC	U16
----	---------------------------------	---	-----	-----

Figure 30 – Disable/Enable Accel/Decel

**Description:**

Input data. "0" the Acceleration and Deceleration is disabled and "1" it is Enabled.

### 1.2.13 28-Max Acceleration (RPM/Sec)

28 Max Acceleration(RPM/sec)   Q18

Figure 31 – Max Acceleration

### 1.2.14 29- Max Deceleration

29 Max Deceleration(RPM/sec)   Q18

Figure 32 – Max Deceleration

### 1.3 Motor Parameters

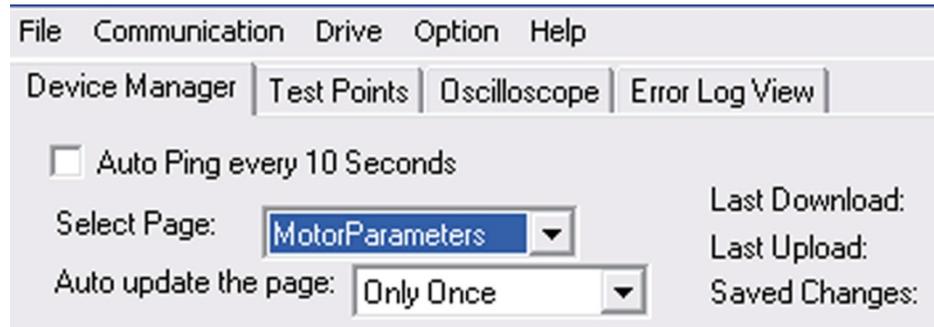


Figure 33 – Motor Parameters

#### Description:

The Motor Parameters page which allows the user to configure the motor related parameters.

#### 1.3.1 30 - Veloc Sensor Type



Figure 34 – Veloc Sensor Type

#### Description:

Input data. It defines the velocity feedback sensor type:

- 0— Incremental encoder
- 1— Tachometer
- 2— Sensorless (Brushed motor only)

#### 1.3.2 31 - Motor Type



Figure 35 – Motor type

#### Description:

Input data. It defines the motor type:

- 0— Brushless DC motor
- 1— Brushed motor

#### 1.3.3 32 - Encoder Resolution



Figure 36 – Encoder Resolution

#### Description:

Input data. It defines the quadratic incremental encoder resolution in ppr (Pre-quad). The maximum resolution is 16384.

### 1.3.4 33 - Num of Poles

33	Num of Poles	8	DEC	U16
----	--------------	---	-----	-----

Figure 37 – Num of Poles

**Description:**

Input data. It defines the number of brushless motor poles. (Not pole pairs)

### 1.3.5 34 - Stall Current(A)

34	Stall Curnt(A)	5.0	FLOAT	Q18
----	----------------	-----	-------	-----

Figure 38 – Stall Current (A)

**Description:**

Input data. It defines the continuous stall current of the motor. This data is necessary for the auto-phasing.

### 1.3.6 35 - Autophase

32	Autophase	0	DEC	U16
----	-----------	---	-----	-----

Figure 39 - Autophase

**Description:**

Input data. It defines the phasing method of the brushless motor.

- 0— Manually input the hall code.
- 1— Auto-phasing. Insert “1” and then click the update button. The drive is in autophasing process to find the right hall code for the brushless motor. THE DRIVE SHOULD BE IN DISABLE MODE TO PROCEED THE AUTO-PHASING.

### 1.3.7 36 - Hall Code

	HALL Code	1	DEC	U16
--	-----------	---	-----	-----

Figure 40 – Hall Code

**Description:**

Input data. It defines the hall code of the motor.

- 0— If the “0” appears after the autophasing process. It means the autophasing has failed.
- 1~6—Valid hall codes which can be input manually.

### 1.3.8 37 - Hall Polarity

37	HALL Polarity	0	DEC	U16
----	---------------	---	-----	-----

Figure 41 – Hall Polarity

**Description:**

### 1.3.9 38 - Encoder Polarity

Encoder Polarity  DEC U16

Figure 42 – Encoder Polarity

#### Description:

### 1.3.10 39 - Brushed R(ohm)

Brushed R(ohm)  FLOAT Q18

Figure 43 – Brushed R (ohm)

#### Description:

Input data. It defines the winding resistance of the brushed motor. The value is only used in the sensorless mode.

### 1.3.11 40 - Brushed Ke (V/krpm)

Brushed Ke(V/krpm)  FLOAT Q18

Figure 44 – Brushed Ke (V/krpm)

#### Description:

Input data. It defines the voltage constant  $K_e$  (V/kRPM) of the brushed motor. The value is only used in the sensorless mode.

### 1.3.12 41 - Tacho (V/krpm)

Tacho(V/krpm)  FLOAT Q18

Figure 45 – Tacho (V/krpm)

#### Description:

Input data. It defines the tachometer voltage constant (V/kRPM). It can be a positive or a negative number to determine the correct rotation.

### 1.3.13 42 - Brushed ROC Lmt (V/sec)

Brushed ROC Lmt(V/sec)  FLOAT Q18

Figure 46 – Brushed ROC Lmt (V/sec)

#### Description:

Input data. It defines the maximum change rate of voltage  $dV/dt$ . The value is only used in the sensorless mode.

## 1.4 Analog Inputs Page

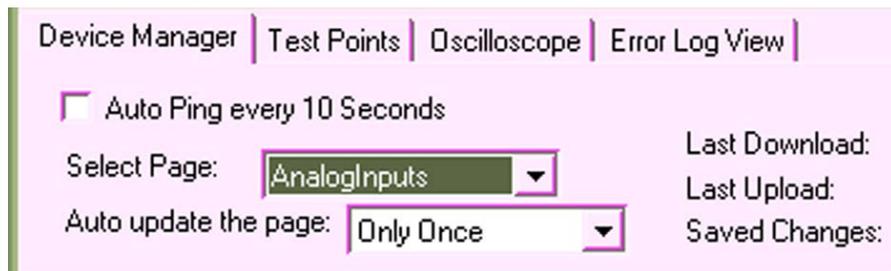


Figure 47 – Analog Inputs

### Description:

The analog Inputs page allows the user to set and monitor the analog input.

### 1.4.1 43 - AIN1 Volts



Figure 48- AIN1 Volts

### Description:

Monitor data. It shows the input voltage of AIN1 (Reference command)

### 1.4.2 44 - AIN1 OffsetV



Figure 49 – AIN1 OffsetV

### Description:

Input data. It defines the offset of AIN1. I.E. if the AIN1 volt is -0.5 when there is no AIN1 input, typing in “0.5” will give a 0 input.

### 1.4.3 45 - Autobalance AIN1



Figure 50 – Autobalance AIN1

### Description:

Input data. 0—Manual

1—Autobalance the AIN1 and insert the voltage offset in the offset column. I.e. if the AIN1 volt is -0.5V when there is no AIN1 input, the auto-balance will automatically generate a 0.5 in the AIN1 offset V which will give a 0 input.

#### 1.4.4 46 - AIN1 LPF Hz

AIN1 LPF Hz	300.0	FLOAT	Q18
-------------	-------	-------	-----

Figure 51 – AIN1 LPF Hz

#### Description:

Input data. It defines the AIN1 software low pass filter frequency. The unit is Hz.

#### 1.4.5 47 - AIN1 DeadBand V

AIN1 DeadBand V	0.0	FLOAT	Q18
-----------------	-----	-------	-----

Figure 52 – AIN1 DeadBand V

#### Description:

Input data. It defines the dead band of the AIN1. The unit is V. I.e. if 0.5 V is inserted the AIN1 input will be considered zero if the amplitude is less than 0.5V (-0.5V ~ +0.5V).

#### 1.4.6 48 - AIN2 Volts

AIN2 Volts	2.507102966	FLOAT	Q18
------------	-------------	-------	-----

Figure 53 – AIN2 Volts

#### Description:

Monitor data. It shows the input voltage of AIN2 (Tachometer input).

#### 1.4.7 49 - AIN2 Offset V

AIN2 Offset V	0.0	FLOAT	Q18
---------------	-----	-------	-----

Figure 54 – AIN2 Offset V

#### Description:

Input data. It defines the offset of AIN2. The unit is V. I.e. if the AIN2 volt is -0.5 when there is no AIN2 input, typing in "0.5" will give a 0 input.

#### 1.4.8 50 - Autobalance AIN2

Autobalance AIN2	0	DEC	U16
------------------	---	-----	-----

Figure 55 – Autobalance AIN2

#### Description:

Input data. 0—Manual

1—Autobalance the AIN2 and insert the voltage offset in the offset column.

I.e. if the AIN2 volt is -0.5V when there is no AIN2 input, the auto-balance will automatically generate a 0.5 in the AIN2 offset V which will give a 0 input.

### 1.4.9 51 - AIN2 LPF Hz

51	AIN2 LPF Hz	300.0	FLOAT	Q18
----	-------------	-------	-------	-----

Figure 56 – AIN2 LPF Hz

**Description:**

Input data. It defines the AIN2 software low pass filter frequency. The unit is Hz.

### 1.4.10 52 - AIN2 DeadBand V

52	AIN2 DeadBand V	0.0	FLOAT	Q18
----	-----------------	-----	-------	-----

Figure 57 – AIN2 DeadBand V

**Description:**

Input data. It defines the dead band of the AIN2. The unit is V. I.E. if 0.5 V is inserted the AIN2 input will be considered zero if the amplitude is less than 0.5V (-0.5V ~ +0.5V).

## 1.5 Analog Outputs Page

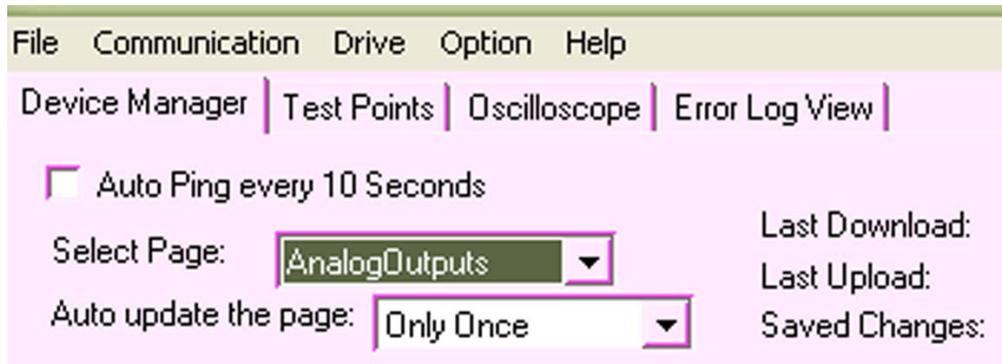


Figure 58 – Analog Outputs Page

### Description:

The Analog Outputs page allows the user to set and monitor the output signals.

### 1.5.1 53 - AO1 CH Sel



Figure 59 – AO1 Ch Sel

### Description:

Input data. It defines the types of the AO1 channel.

- 0— Current
- 1— Current command
- 2— Current error
- 3— Velocity
- 4— Velocity command
- 5— Velocity error

### 1.5.2 54 - A01



Figure 60 – A01

### Description:

Monitor data. It shows the output voltage of A01. The output range is 0~4V which is defined by the full scale current or velocity. 2V is the centerline corresponding to 0 RPM or 0 Amp.

### 1.5.3 55 - A01 Offset V



Figure 61 – A01 Offset V

### Description:

Input data. It defines the offset voltage of the A01.

### 1.5.4 56 - A02 Ch Sel

56	A02 Ch Sel	3	DEC	U16
----	------------	---	-----	-----

Figure 62 – A02 Ch Sel

**Description:**

Input data. It defines the types of the AO2 channel.

- 0-- Current
- 1--Current command
- 2--Current error
- 3--Velocity
- 4--Velocity command
- 5--Velocity error

### 1.5.5 57 - A02

57	A02	2.0	FLOAT	Q18
----	-----	-----	-------	-----

Figure 63 – A02

**Description:**

Monitor data. It shows the output voltage of AO2. The output range is 0~4V which is defined by the full scale current or velocity. 2V is the centerline corresponding to 0 RPM or 0 Amp.

### 1.5.6 58 - A02 Offset V

58	A02 Offset V	0.0	FLOAT	Q18
----	--------------	-----	-------	-----

Figure 64 – A02 Offset V

**Description:**

Input data. It defines the offset voltage of the AO2.

### 1.5.7 59 - A0 Full Scale RPM

59	A0 Full Scale RPM	2000.0	FLOAT	Q18
----	-------------------	--------	-------	-----

Figure 65 – A0 Full Scale RPM

**Description:**

Input data. It defines the full velocity scale of the analog output.

### 1.5.8 60 - A0 Full Scale A

60	A0 Full Scale A	10.0	FLOAT	Q18
----	-----------------	------	-------	-----

Figure 66 – Full Scale A

**Description:**

Input data. It defines the full current scale of the analog output.

## 1.6 Digital Inputs Page

Figure 67 – Digital Inputs Page

### Description:

The Digital Inputs page allows the user to set and monitor the digital input.

### 1.6.1 61 - DI0 Ena Status

Figure 68 – DI0 Ena Status

### Description:

Monitor data. It shows the status of the digital input 0, which is the enable signal.

- 0- The drive is disabled
- 1- The drive is enabled

### 1.6.2 62 - DI0 Ena Actv Hi-1/Low-0

Figure 69 – DI0 Ena Actv Hi-1/Low-0

### Description:

Input data. It defines the logic of the digital input 0 (enable).

- 0— The enable signal will be considered active if the input voltage is low.
- 1— The enable signal will be considered active if the input voltage is high.

### 1.6.3 63 – Debounce time DI0 ms

Figure 70 – Debounce time DI0 ms

### Description:

Input data. It defines the delay time of the digital output 0 after this signal is activated. The unit is ms. The maximum value is 500ms.

### 1.6.4 64 – DI1 LS – Status

D11 LS+ Status	<input type="text" value="0"/>	DEC	U16
----------------	--------------------------------	-----	-----

64

Figure 71 – DI1 LS - Status

#### Description:

Monitor data. It shows the status of the digital input 1, which is the positive limit switch signal

- 0- The positive limit switch has been reached.
- 1- The positive limit switch has not been reached.

### 1.6.5 65 – DI1 LS + Actv Hi-1/Low-0

D11 LS+ Actv Hi-1/Low-0	<input type="text" value="1"/>	DEC	U16
-------------------------	--------------------------------	-----	-----

65

Figure 72 – DI1 LS + Actv Hi-1/Low-0

#### Description:

Input data. It defines the logic of the digital input 1 (positive limit switch).

- 0- The LS+ signal will be considered active if the input voltage is low.
- 1- The LS+ signal will be considered active if the input voltage is high.

### 1.6.6 66 - Debounce time DI1 ms

Debounce time DI1 ms	<input type="text" value="10.0"/>	FLOAT	Q18
----------------------	-----------------------------------	-------	-----

66

Figure 73 – Debounce time DI1 ms

#### Description:

Input data. It defines the delay time of the digital output 1 after this signal has been activated. The unit is ms. The maximum value is 500ms.

### 1.6.7 67 – DI2 LS – Status

D11 LS+ Status	<input type="text" value="0"/>	DEC	U16
----------------	--------------------------------	-----	-----

67

Figure 74 – DI2 LS - Status

#### Description:

Monitor data. It shows the status of the digital input 2, which is the negative limit switch signal

- 0- The negative limit switch has been reached.
- 2- The negative limit switch has not been reached.

### 1.6.8 68 – DI2 LS + Actv Hi-1/Low-0



Figure 75 – DI2 LS + Actv Hi-1/Low-0

#### Description:

Input data. It defines the logic of the digital input 2 (negative limit switch).

- 0- The LS- signal will be considered active if the input voltage is low.
- 1- The LS- signal will be considered active if the input voltage is high.

### 1.6.9 69 - Debounce time DI2 ms



Figure 76 – Debounce time DI2 ms

#### Description:

Input data. It defines the delay time of the digital output 2 after this signal is activated. The unit is ms. The maximum value is 500ms.

## 1.7 Digital Outputs Page

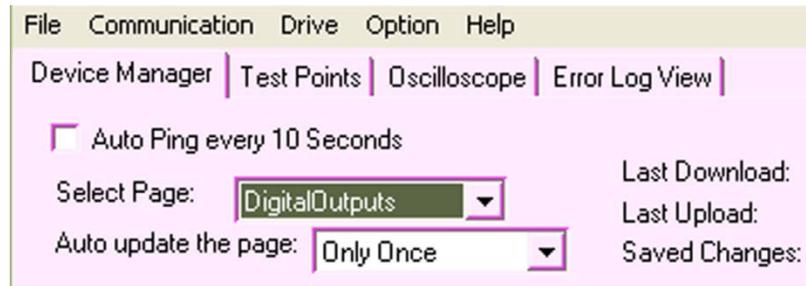


Figure 77 – Digital Outputs Page

### Description:

The Digital Outputs page allows the user to set and monitor the Output Signals.

### 1.7.1 70 - DO0 Brk Status



Figure 78 – DO0 Brk Status

### Description:

Monitor data. It shows the status of the digital output 0, which is the brake output.

- 0- The brake output is enabled
- 1- The brake output is disabled

### 1.7.2 71 - DO0 Brk Actv Hi-1/Low-0



Figure 79 – DO0 Brk Actv Hi-1/Low-0

### Description:

Input data. It defines the logic of the digital output 0 (brake control voltage).

- 0- The DO0 voltage will be low if the drive is disabled.
- 1- The DO0 voltage will be high (24V) if the drive is disabled.

### 1.7.3 72 - Brake engage time ms



Figure 80 – Brake engage time ms

### Description:

Input data. It defines the delay time before the brake's been engaged (The drive is disabled). The maximum value is 1s.

### 1.7.4 73 - Brake disengage time ms

73	Brake disengage time ms	0.0	FLOAT	Q18
----	-------------------------	-----	-------	-----

Figure 81 – Brake disengage time ms

#### Description:

Input data. It defines the delay time before the brake's been disengaged (The drive is enabled). The maximum value is 1s.

### 1.7.5 74 - DO1 Flt Status

74	DO1 Flt Status	0	DEC	U16
----	----------------	---	-----	-----

Figure 82 – DO1 Flt Status

#### Description:

Monitor data. It shows the status of the digital output 1 (fault).

- 0- The drive has no faults
- 1- The drive has faults

### 1.7.6 75 - DO1 Flt Actv Hi-1/Low-0

75	DO1 Flt Actv Hi-1/Low-0	1	DEC	U16
----	-------------------------	---	-----	-----

Figure 83 – Do1 Flt Actv Hi-1/Low-0

#### Description:

Input data. It defines the logic of the digital output 1 (fault).

- 0-The DO1 output will be low if the drive faults.
- 1- The DO1 output will be high if the drive faults.

### 1.7.7 76 - DO2 Rdy Status

76	DO2 Rdy Status	0	DEC	U16
----	----------------	---	-----	-----

Figure 84 – DO2 Rdy Status

#### Description:

Monitor data. It shows the status of the digital output 2 (ready).

- 0- The drive is not ready (Disabled)
- 1- The drive is ready (Enabled)

### 1.7.8 77 - DO2 Rdy Actv Hi-1/Low-0

77	DO2 Rdy Actv Hi-1/Low-0	1	DEC	U16
----	-------------------------	---	-----	-----

Figure 85 – DO2 Rdy Actv Hi-1/Low-0

#### Description:

Input data. This defines the logic of the digital output 2 (ready).

- 0-The DO2 output will be low if the drive is enabled.
- 1- The DO2 output will be high if the drive is enabled.

## 1.8 Current Controllers Page

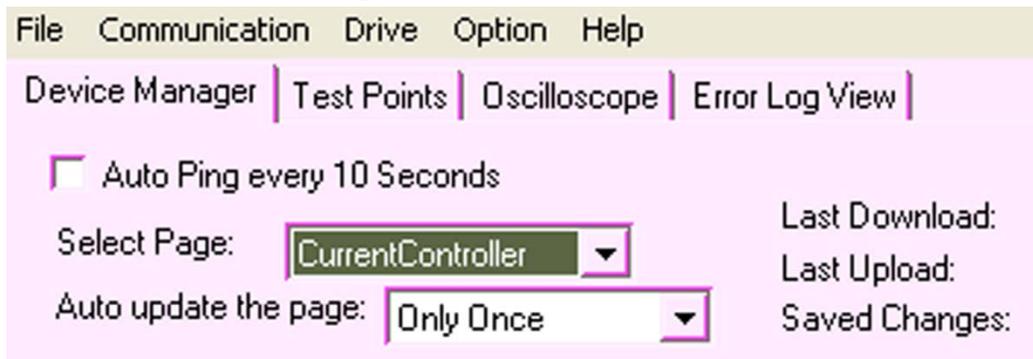


Figure 86 – Current Controllers page

### Description:

The controller page allows the user to configure the control parameters.

### 1.8.1 78 - Current PI Man-0/Auto-1



Figure 87 – Current PI Man-0/Auto-1

### Description:

Input data. It starts the current loop auto-tuning process.

- 0— Manual tuning. If the 0 shows after the auto-tuning process, the tuning is successful.
- 1— Start the auto-tuning
- 5-- Auto-tuning in progress.
- 99- Auto-tuning fails

### 1.8.2 79 - Current Loop BW (Hz)

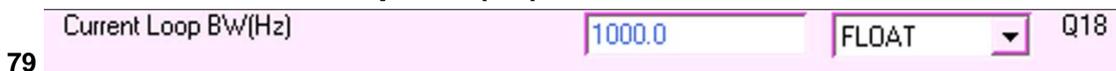


Figure 88 – Current Loop BW

### Description:

Input data. It defines the current loop bandwidth for the auto-tuning. The default is 1kHz.

### 1.8.3 80 - I-Kp



Figure 89 – I-Kp

### Description:

Input data. It defines the current loop proportional gain.

### 1.8.4 81 - I-Ki

81	I-Ki	0.009998322	FLOAT	Q18
----	------	-------------	-------	-----

Figure 90 – I-Ki

**Description:**

Input data. It defines the current loop integral gain.

### 1.8.5 82 - I-Ksat

82	I-Ksat	10.0	FLOAT	Q18
----	--------	------	-------	-----

Figure 91 – I-Ksat

**Description:**

### 1.8.6 83 - I-Ui

83	I-Ui	-0.000213623	FLOAT	Q18
----	------	--------------	-------	-----

Figure 92 – I-Ui

**Description:**

### 1.8.7 84 - I-SatErr

84	I-SatErr	0.0	FLOAT	Q18
----	----------	-----	-------	-----

Figure 93 – I-SatErr

**Description:**

### 1.9 Velocity Controller Page

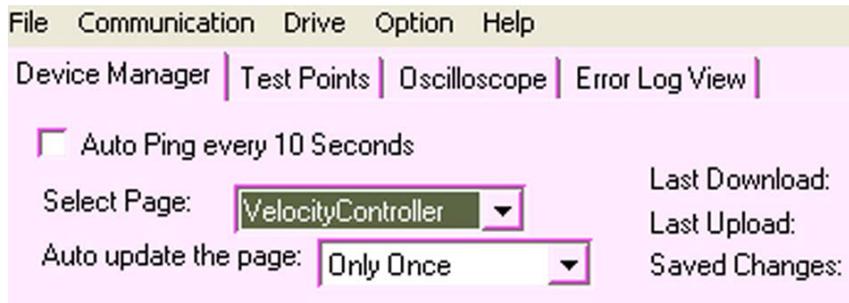


Figure 94 – Velocity Controller page

**Description:**

The controller page allows the user to configure the Velocity parameters.

#### 1.9.1 85 - Vel-Kp



Figure 95 – Vel-Kp

**Description:**

Input data. It defines the velocity loop proportional gain.

#### 1.9.2 86 - Vel-Ki



Figure 96 – Vel-Ki

**Description:**

Input data. It defines the velocity loop integral gain.

#### 1.9.3 87 - Vel-Kvf



Figure 97 – Vel-Kvf

**Description:**

Input data. It defines the velocity loop feed forward gain.

#### 1.9.4 88 - Vel-Ksat



Figure 98 – Vel-Ksat

**Description:**

### 1.9.5 89 - Vel-Ui

89	Vel-Ui	0.001335144	FLOAT	Q18
----	--------	-------------	-------	-----

Figure 99 – Vel-Ui

**Description:**

### 1.9.6 90 - Vel-SatErr

90	Vel-SatErr	0.0	FLOAT	Q18
----	------------	-----	-------	-----

Figure 100 – Vel-SatErr

**Description:**

### 1.9.7 91 - Cntr Loop Ctf Frq (Hz)

91	Cntr Loop Ctf Frq(Hz)	300.0	FLOAT	Q18
----	-----------------------	-------	-------	-----

Figure 101 – Cntr Loop Ctf Frq (Hz)

**Description:**

Input data. It defines the control loop cut off frequency.

### 1.9.8 92 - Pos-Kp

92	Pos-Kp	0.099998474	FLOAT	Q18
----	--------	-------------	-------	-----

Figure 102 – Pos-Kp

**Description:**

Input data. It defines the position loop proportional gain.

## 1.10 Temperatures

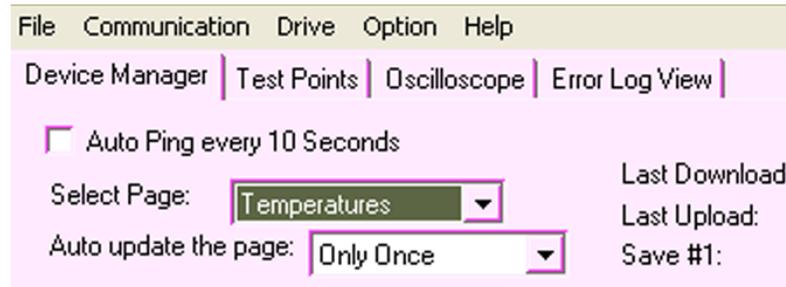


Figure 103 – Temperatures

### Description:

The temperature page allows the user to monitor the heatsink and motor temperature and configure the motor temperature settings.

### 1.10.1 Heatsink Temp



Figure 104 – Heatsink Temp

### Description:

Monitor data. It shows the heatsink temperature. The unit is degree C.

### 1.10.2 Motor Temp



Figure 105 – Motor Temp

### Description:

Monitor data. It shows the motor temperature. The unit is degree C.

### 1.10.3 Mot Temp Sensor On/Off



Figure 106 – Mot Temp Sensor On/Off

### Description:

Input data. It defines the existence of the motor temperature sensor.

0- The sensor is off.

1- The sensor is on.

### 1.10.4 Motor Max Temp

Motor Max Temp	150.0	FLOAT	Q18
----------------	-------	-------	-----

Figure 107 – Motor Max Temp

**Description:**

Input data. It defines the allowed maximum motor temperate. The unit is degree C.

### 1.10.5 Mot Temp Poly Coef a0 - a4

Mot Temp Poly Coef a0	0.0	FLOAT	Q18
Mot Temp Poly Coef a1	0.0	FLOAT	Q18
Mot Temp Poly Coef a2	0.0	FLOAT	Q18
Mot Temp Poly Coef a3	0.0	FLOAT	Q18
Mot Temp Poly Coef a4	0.0	FLOAT	Q18

Figure 108 – Mot Temp Poly Coef a0 – a4

**Description:**

Input data. The motor temperature calculation formula is

$$T = a4 * V^4 + a3 * V^3 + a2 * V^2 + a1 * V + a0$$

In which,

T= Motor temperature (degree C)

V= Voltage of the TEMP signal. (Factory use only)

Consult the factory to use these parameters.

## 1.11 Protected Parameters

Figure 109 – Protected Parameters

### Description:

Protected Parameter page is for factory use only.

### 1.11.1 102 - Password

Figure 110 – Password

### Description:

Input data. The password for the protected parameter page. Factory use only.

### 1.11.2 103 - Serial Number

Figure 111 – Serial Number

### Description:

Input data. It shows the production serial number of the drive. Factory use only.

### 1.11.3 104 - Current Rating (2/4/8/12)

Figure 112 – Current Rating (2/4/8/12)

### Description:

Input data. It defines the current rating of the drive. Factory use only.

### 1.11.4 105 - Volt Rating (70/110/240)

Figure 113 – Volt Rating (70/110/240)

### Description:

Input data. It defines the voltage rating of the drive. Factory use only.

**1.11.5 106 - PWM Freq (kHz)**

PWM Freq(kHz)	16	DEC	U16
---------------	----	-----	-----

Figure 114 – PWM Freq (kHz)

**Description:**

Input data. It defines the PWM frequency of the drive. Factory use only.

**1.11.6 107 - Tacho HW gain**

Tacho HW Gain	20.0	FLOAT	Q18
---------------	------	-------	-----

Figure 115 – Tacho HW gain

**Description:**

Input data. It defines the tachometer hardware gain. Factory use only.

**1.11.7 108 - Vbus offset**

Vbus Offset	0.0	FLOAT	Q18
-------------	-----	-------	-----

Figure 116 – Vbus offset

**Description:**

Input data. It defines the offset of the bus voltage. Factory use only.

**1.11.8 109 – Heatsrink Temperature Offset**

Heatsink Temperature Offset	0.0	FLOAT	Q18
-----------------------------	-----	-------	-----

Figure 117 – Heatsrink Temperature offset

**Description:**

Input data. It defines the offset of the bus voltage. Factory use only.

**1.11.9 110 - IGBT Von**

IGBT Von	2.0	FLOAT	Q18
----------	-----	-------	-----

Figure 118 – IGBT Von

**Description:**

Input data. Factory use only.

**1.11.10 111 – HS LT 100ns**

HS LT 100ns	342	DEC	U32
-------------	-----	-----	-----

Figure 119 – HS LT 100ns

**Description:**

**1.11.11 112 – LS LT 100ns**

112 LS LT 100ns 521 DEC U32

Figure 120 – LS LT 100ns

**Description:**

**1.11.12 113 – Main LT 100ns**

113 Main LT 100ns 1101 DEC U32

Figure 121 – Main LT 100ns

**Description:**

## 1.12 System Status

Figure 122 – System Status

### Description:

Factory use only.

### 1.12.1 EEPROMStatus

Figure 123 – EEPROMStatus

### Description:

Factory use only.

## 1.13 Test Points

Figure 124 – Test Points

### Description:

Factory use only.

### 1.13.1 115 - DTPTIME

Figure 125 – DTPTIME

### Description:

Factory use only.

**1.13.2 116 - DTPWrap**

116	DTPWrap	<input type="text" value="0"/>	DEC	U16
-----	---------	--------------------------------	-----	-----

Figure 126 – DTPWrap

**Description:**

Factory use only.

**1.13.3 117 - DTPRunning**

117	DTPRunning	<input type="text" value="0"/>	DEC	U16
-----	------------	--------------------------------	-----	-----

Figure 127 – DTPRunning

**Description:**

Factory use only.

**1.13.4 118 - DTP1ObjectNumber**

118	DTP1ObjectNumber	<input type="text" value="85"/>	DEC	U16
-----	------------------	---------------------------------	-----	-----

Figure 128 – DTP1objectNumber

**Description:**

Factory use only.

**1.13.5 119 - DTP2ObjectNumber**

119	DTP2ObjectNumber	<input type="text" value="0"/>	DEC	U16
-----	------------------	--------------------------------	-----	-----

Figure 129 – DTP2ObjectNumber

**Description:**

Factory use only.

**1.13.6 120 - DTPPointsCollected**

120	DTPPointsCollected	<input type="text" value="0"/>	DEC	U16
-----	--------------------	--------------------------------	-----	-----

Figure 130 – DTPPointsCollected

**Description:**

Factory use only.

## 2 Test Points

File		Communication		Drive		Option		Help		
Device Manager   Test Points   Oscilloscope   Error Log View										
Analog Test Points										
ATP1										
Object Number:	?	RIGHT CLICK ON ANY OBJECT IN DEVICE MANAGER TO ADD TO TEST POINT						ATPRunning:	RUNNING	
ATP Gain:	1	<= 2^	0							
ATP2										
Object Number:	?	RIGHT CLICK ON ANY OBJECT IN DEVICE MANAGER TO ADD TO TEST POINT						ATPRunning:	RUNNING	
ATP Gain:	1	<= 2^	0							
ATP3										
Object Number:	?	RIGHT CLICK ON ANY OBJECT IN DEVICE MANAGER TO ADD TO TEST POINT						ATPRunning:	RUNNING	
ATP Gain:	1	<= 2^	0							
Digital Test Points										
DTPTime:	0	uSec		Points Collected:		0		DTPRunning:	STOPPED	
DTPWrap:	Single Shot									
Start										
Stop										
DTP1										
Object Number:	0	RIGHT CLICK ON ANY OBJECT IN DEVICE MANAGER TO ADD TO TEST POINT						Download Test Point		
DTP2										
Object Number:	0	RIGHT CLICK ON ANY OBJECT IN DEVICE MANAGER TO ADD TO TEST POINT						Download Test Point		

Figure 131 – Test Points

**Description:**  
Factory use only.

### 2.1 ATP1

ATP1										
Object Number:	?	RIGHT CLICK ON ANY OBJECT IN DEVICE MANAGER TO ADD TO TEST POINT								
ATP Gain:	1	<= 2^	0							

Figure 132 – ATP1

**Description:**  
Factory use only.

## 2.2 ATP2

-ATP2

Object Number: ? : **RIGHT CLICK ON ANY OBJECT IN DEVICE MANAGER TO ADD TO TEST POINT**

ATP Gain: 1      <= 2^

Figure 133 – ATP2

**Description:**  
Factory use only.

## 2.3 ATP3

-ATP3

Object Number: ? : **RIGHT CLICK ON ANY OBJECT IN DEVICE MANAGER TO ADD TO TEST POINT**

ATP Gain: 1      <= 2^

Figure 134 – ATP3

**Description:**  
Factory use only.

## 2.4 Digital Test Points

Digital Test Points

DTPTime:  uSec      Points Collected: **0**

DTPWrap:

Figure 135 – Digital test Points

**Description:**  
Factory use only.

## 2.5 DTP1

-DTP1

Object Number: 0 : **RIGHT CLICK ON ANY OBJECT IN DEVICE MANAGER TO ADD TO TEST POINT**

Figure 136 – DTP1

**Description:**  
Factory use only.

## 2.6 DTP2

DTP2

Object Number: **0** : **RIGHT CLICK ON ANY OBJECT IN DEVICE MANAGER TO ADD TO TEST POINT**

Figure 137 – DTP2

**Description:**

Factory use only.

### 3 Oscilloscope

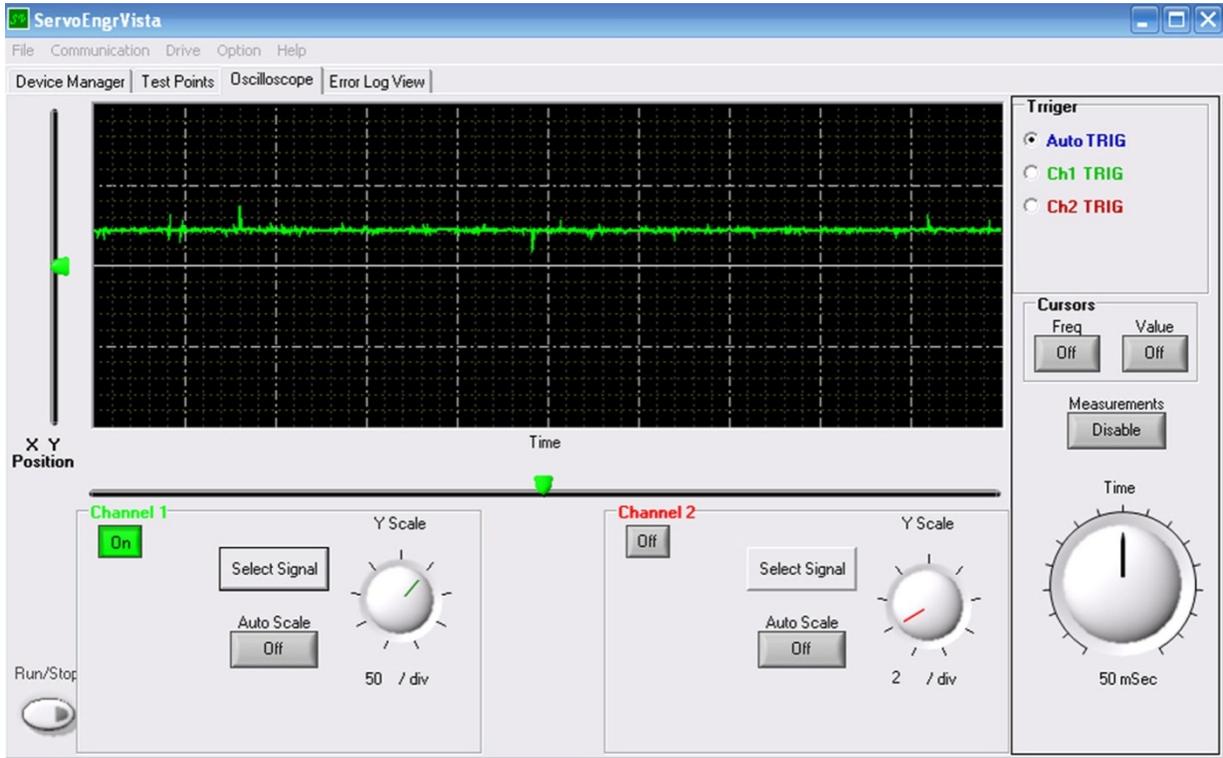


Figure 138 – Oscilloscope

**Description:**  
This is the real-time oscilloscope tool.

- **Select signal**—Select all the signals from the previous pages.

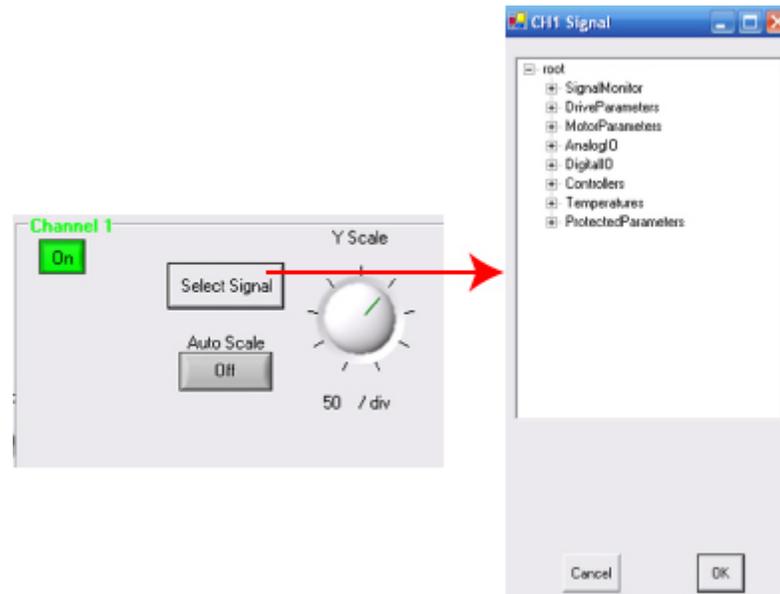


Figure 139 – Select Signal

- **Auto scale**—Auto scale the axis Y to fit the data range.



Figure 140 – Auto Scale

- **Y scale pan switch**—Turning clockwise increases the scale. Turning counter-clockwise decreases the scale. The switches have multi-turns.

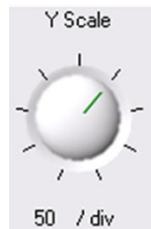


Figure 141 - Y Scale

- **Channel on/off** – This is the switch to turn on/off the channel.



Figure 142 – Channel

- **Time scale switch**—Turning clockwise increases the time scale. Turning counter-clockwise decreases the time scale.



Figure 143 - Time Scale

- **Run/Stop switch**— This switch runs/stops the oscilloscope including all the active channels.



Figure 144 - Run/Stop

- **X Y Position cursors**— These 2 cursors are only available when the oscilloscope is stopped. Moving the cursors changes the X and Y positions of the graph.

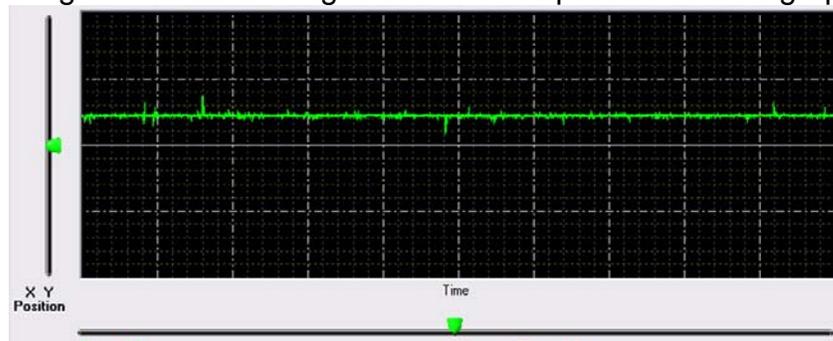


Figure 145 - X Y Position Cursors

- **Offset cursors**— The offset cursors are only available when the oscilloscope is running and the channel has been selected. Moving this cursor changes the Y axis offset of the graph.

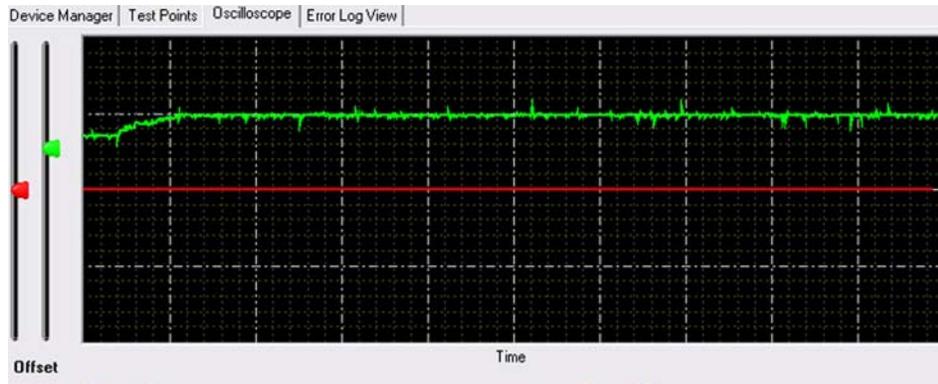


Figure 146 - Offset Cursors

- **Measurement switch**— This switch shows the average, DC RMS and AC RMS value of the active channels.



Figure 147 - Measurement Switches

- **Frequency cursor**— This switch enables the vertical cursors (in blue) for frequency measurement.



Figure 148 – Frequency and Value Curser

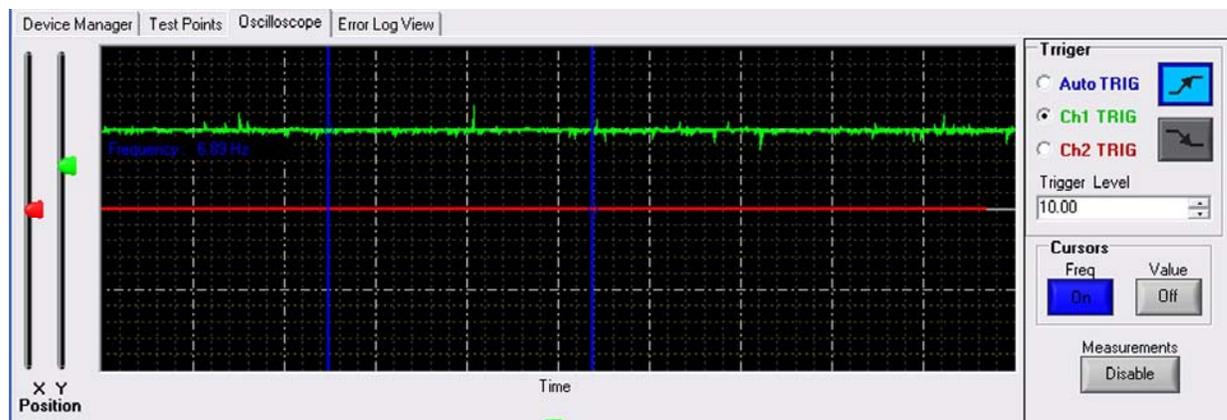


Figure 149 - Frequency ON

- **Value cursor**— This switch enables the horizontal cursors for value measurement.

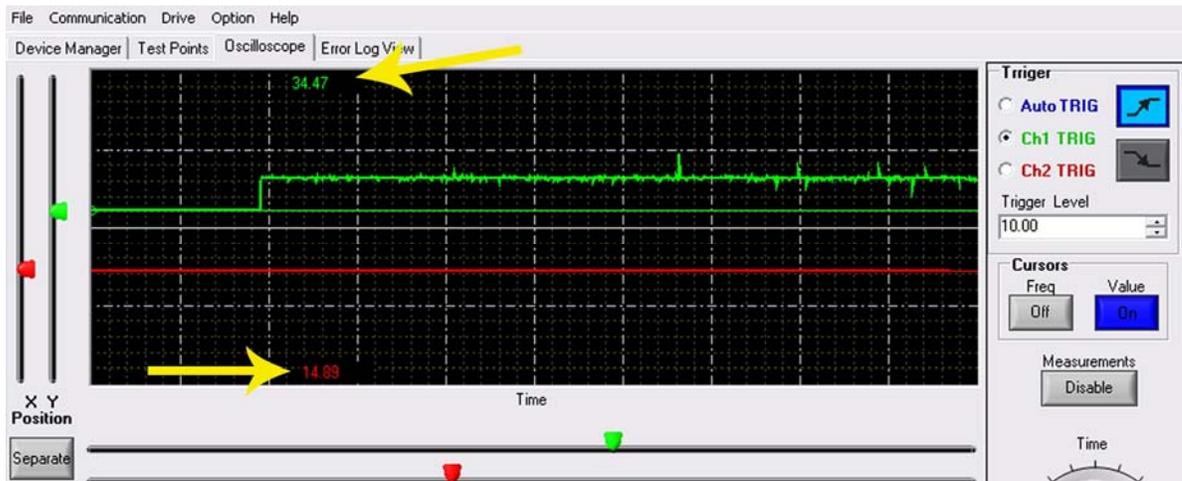


Figure 150 - Value ON

- **Trigger selection:**

Auto trig-- The graph will be shown continuously.

CHx trig— The graph will be triggered by the channel x. The trigger method can be selected between rising edge and dropping edge at the user-defined trigger level.

Note: The trigger has to be selected when the oscilloscope stops.



Figure 151

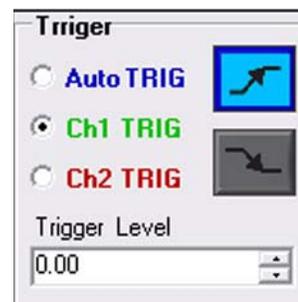


Figure 152

### 3.1 Error Log View



Figure 153 – Error Log View

**Description:**

This page allows the user to check the error history log.

- **Download logs**—The error log will be downloaded from the drive.
- **Save logs**— The error log will be saved in XML format.